



DRAFT

ÖNORM
EN 417

Edition: 2010-10-01

Non-refillable metallic gas cartridges for liquefied petroleum gases, with or without a valve, for use with portable appliances — Construction, inspection, testing and marking

Metallische Einwegkartuschen für Flüssiggas, mit oder ohne Entnahmeventil, zum Betrieb von tragbaren Geräten — Herstellung, Prüfung und Kennzeichnung

Cartouches métalliques pour gaz de pétrole liquéfiés, non rechargeables, avec ou sans valve, destinées à alimenter des appareils portatifs — Construction, contrôle et marquage

Note:

Because of possible comments, the final version of this ÖNORM can differ from the present Draft.

Please send your comments (in writing) by **2010-11-15** to Austrian Standards Institute.

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Distribution of compressed gases

Explanations concerning Draft

The present Draft European Standard **EN 417** has been submitted to CEN members for voting. In case of a positive result of the voting as required by CEN/CENELEC regulations, this Draft will be published as EN.

Like all member organizations of CEN, Austrian Standards Institute is basically obliged to implement European Standards in Austria and to withdraw conflicting standards.

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Aspects concerning patent law The recipients of this Draft ÖNORM are requested to add information on any patent rights known to their comments and to provide supporting documentation, if available.

August 2010

ICS 23.020.30

Will supersede EN 417:2003

English Version

**Non-refillable metallic gas cartridges for liquefied petroleum
gases, with or without a valve, for use with portable appliances -
Construction, inspection, testing and marking**

Cartouches métalliques pour gaz de pétrole liquéfiés, non rechargeables, avec ou sans valve, destinées à alimenter des appareils portatifs - Construction, contrôle et marquage

Metallische Einswegkartuschen für Flüssiggas mit oder ohne Entnahmeventil zum Betrieb von tragbaren Geräten - Herstellung, Prüfung und Kennzeichnung

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 181.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Warning : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



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EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (prEN 417:2010) has been prepared by Technical Committee CEN/TC 181 “Dedicated liquefied petroleum gas appliances”, the secretariat of which is held by AFNOR.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 417:2003.

Introduction

This standard covers “non-refillable metallic cartridges for liquefied petroleum gases, with or without a valve, for use with portable appliances”.

It has become necessary to establish a specific standard for these cartridges, as the European Directive 2008/47/EEC concerning aerosol generators does not cover the essential functions of cartridges for liquefied petroleum gas, i.e. containing a gas suitable for the operation of the appliance and supplying the appliance in a gas tight fashion, taking account of its geometry and the heating that might occur.

The safety of the user therefore depends on the use of cartridges complying with this standard, which in consequence, will be marked, inspected and tested in accordance with the requirements of this standard.

This standard also defines the tests to be used as a basis for type examination and describes a procedure which can serve as a guide to the organizations responsible for issuing type examination certificates.

The cartridges covered by this standard may fall under the scope of various directives main of which being listed in the bibliography.

1 Scope

This European Standard specifies material, construction, inspection and marking requirements for non-refillable metallic gas cartridges with or without a valve for use with portable appliances which comply with the requirements of EN 521.

This standard is applicable to cartridges with a total capacity of between 50 ml and 1 000 ml, designed to contain stenched liquefied petroleum gas or stabilized mixtures of liquefied petroleum gas with propadiene and/or methyl acetylene and/or di-methyl-ether or equivalent, where the pressure developed by the contents of the cartridge at 50 °C does not exceed 13,2 bar.

However, stenching of these gases is optional for cartridges with a total capacity not exceeding 150 ml.

This standard is not applicable to aerosol dispensers — manufactured, filled, tested and marked in accordance with the Directive 2008/47/EEC.

This standard does not apply to appliances with an integral gas container which is not interchangeable, or to cartridges for filling such containers (e.g lighters).

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 521, *Specifications for dedicated liquefied petroleum gas appliances - Portable vapour pressure liquefied petroleum gas appliances*

3 Terms and definitions

For the purposes of this European Standard, the following terms and definitions apply.

3.1

gas cartridge

non-refillable container filled once only with gas or a mixture of gases for fuelling portable gas appliances which burn the gas or gases in use

3.2

pierceable gas cartridge

cartridge without a valve

NOTE The gas supply is obtained by piercing the cartridge by means of a specific device which is part of the portable appliance with which the cartridge is to be used.

3.3

two pieces gas cartridge with valve

cartridge constructed of two pieces with an aperture at the top end into which a male or female valve is fitted

NOTE The gas supply is obtained by the connection of the portable appliance to the valve.

3.4

three pieces gas cartridge with valve

cartridge constructed of three pieces with an aperture at the top end into which a male or female valve is fitted

NOTE The gas supply is obtained by the connection of a portable appliance to the valve.